

Date: Friday, 22/09/2006 9:21:56 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : FLOAT COVER LH
<b>Job Number</b> : 28700	
<b>Estimate Number</b> : 11335	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D3337041
<b>This Issue</b> : 22/09/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3337 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : _____	<b>Due Date</b> : 15/10/2006 <b>Qty:</b> 3 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : _____	
<b>Comment</b> : Est. A04.11.04 New issue KJ/JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 2606  
 Float Cover LH as per Dwg D3337  
 Possible Supplier: Tulmar  
 Material release note & Process sheet is required

u

06-09-22

3

2.0	D3337041P	Float Cover LH
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)  
 Float Cover LH

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage  
 Ensure Material Release Note and process sheet are attached

Boa/10/05 (3)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

Boa/10-06 (3)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock  
 Location: AO22

u

06-10-06

3

Date: Friday, 22/09/2006 9:21:56 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT COVER LH

Job Number: 28700

Part Number: D3337041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(3)

Comment: FINAL INSPECTION/W/O RELEASE

06/10/06

Job Completion



u 06/10/06



DESIGN #	DRAWN BY UP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3337	REV. A SHEET 1 OF 3
DATE 04.12.16		TITLE FLOAT COVER	SCALE NTS
A	04.12.16	NEW ISSUE	

RELEASED  
04.12.16 #

### D3337-041/-042 FLOAT COVER

REFERENCE ONLY

#### MATERIALS

Notes	Item	TSS	Description	Qty -041	Qty -042
1.6	1	1414-G	Fabric, Herculite#80, MIL-C-43006, Grey.	A/R	A/R
1.4	2	1635	Foam, polyethylene, 2mm thick, p/n 17400666 Quick Step Passo	A/R	A/R
1.2	3	2612	Fastener tape, hook, polyester, A-A-55126, 1" wide, colour black.	A/R	A/R
1.3	4	2602	Fastener tape, loop, polyester, A-A-55126, 1" wide, colour black.	A/R	A/R
	5	4201	Fastener button, iaw AN227-6 plated	10	10
	6	4202	Fastener socket, iaw AN227-7 plated	10	10
	7	4203	Fastener stud., iaw AN227-8 plated	10	10
	8	4204	Fastener eyelet, iaw AN227-9 plated	10	10
	9	7298	Ink, black, C99 S170, high gloss.	A/R	A/R
1.1	10	2561	Thread, polyester, V-T-285, size FF, colour black.	A/R	A/R
	11	53000-041	D3337-11 TAG	1	
	12	53000-042	D3337-12 TAG		1

#### TOLERANCE:

- +/- 2 mm for 0-50 mm
- +/- 5 mm for 51-260 mm
- +/- 10 mm for 261-510 mm
- +/- 15 mm for 511-1000 mm
- +/- 2.5% for larger than 1000 mm
- ANGULAR +/- 0.5 DEGREE

#### NOTES:

- 1.1 ALL STITCHING TO BE 6-10 STITCHES PER INCH IAW ASTM D 6193.
- 1.2 FASTENER TAPE HOOK SEWN ON OUTSIDE OF COVER.
- 1.3 FASTENER TAPE LOOP SEWN ON INSIDE OF COVER.
- 1.4 FOAM INFILL BODY ONLY. NOT REQ IN SPONSON ATTACHMENT PIECE.
- 1.5 SINGLE STICHED BOTH SIDES.
- 1.6 ONE PIECE BODY FOLDED OVER ITSELF, SINGLE STITCHING VELCRO 2 EDGES TO BODY.
- 1.7 FABRIC CUT TO TULMAR TSS 8927-BAGL REV A (-041) OR TSS 8927-BAGR REV A (-042)
- 1.8 INSTALL FASTENERS USING AN227 COMPATIBLE CRIMPING TOOL

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DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3337	REV. A SHEET 2 OF 3
DATE 04.12.16		TITLE FLOAT COVER	SCALE 1:1

RELEASED  
04.12.16 #



D3337-11 TAG



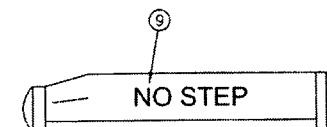
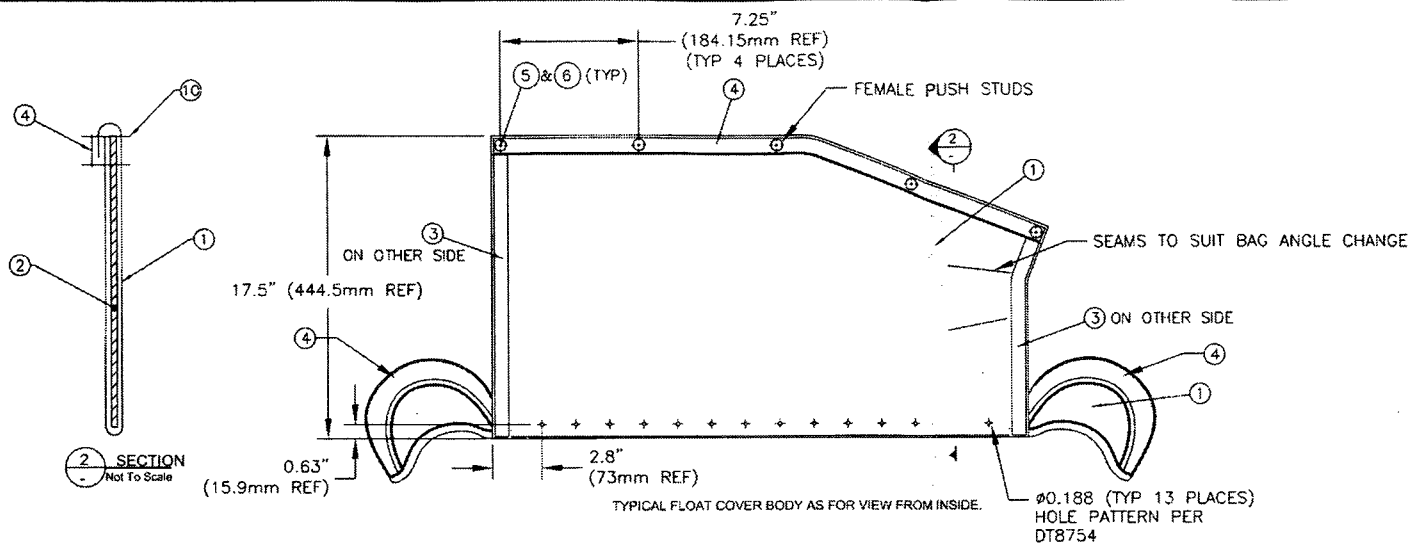
D3337-12 TAG

D3337-11/-12 TAG

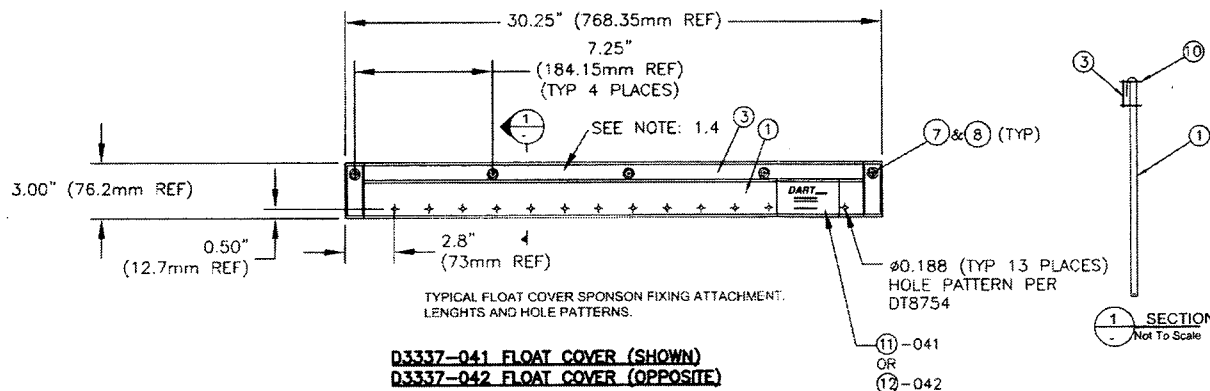
- 1) TEXT SIZE AND STYLE AS SHOWN, "DART AEROSPACE" & "WWW.DARTAERO.COM" IN RED INK, ALL OTHER LINES/TEXT IN BLACK
- 2) MATERIAL: TYVEK PAPER
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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TEXT "NO STEP" APPLIED ON SIDE 1.250" HIGH CAPITAL LETTERS.



D3337-041 FLOAT COVER (SHOWN)  
D3337-042 FLOAT COVER (OPPOSITE)

RELEASED  
04-2-16

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DATE 04.12.16		TITLE FLOAT COVER ASSEMBLY		REV. A SHEET 3 OF 3 SCALE 1:8

# RELEASE NOTE

## JLMAR

**Tulmar Safety Systems Inc.**

1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
www.tulmar.com  
email: info@tulmar.com

Release Note No.

**R92-23649**

Ship Date

5-Oct-06

COPY

Bill No:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**

1270 Aberdeen Street  
To: Main Finished Goods Location  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7.. Canada  
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
18259	22-Sep-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
00002106	Pick-Up	23649	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered
8927-BAGR	3	EA	3
Float Bag Cover, Right, Grey/Individual Drawing No: D3337-042 Rev: A Item # D3337042P As above, except delivery 4 wks. Serial No: B21850- 0000010      Serial No: B21850- 0000011      Serial No: B21850- 0000012			
8927-BAGL	3	EA	3
Float Bag Cover, Left, Grey/Individual Drawing No: D3337-041 Rev: A Item # D3337041P As above, except delivery 4 wks. Serial No: B21849- 0000011      Serial No: B21849- 0000012      Serial No: B21849- 0000013			

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

*Phil Liberto*

Authorized Inspector

10/05/2006

Date